

TO:	Bart Bremmers		
COMPANY:	CRAFT-BILT	CRAFT:0001	
FAX:	416-335-7800		
PHONE:	416-335-7500		
FROM:	ANTON MANICKAM	STIL IN PROGRESS	

RESULTS OF SALT SPRAY TESTING (ASTM B117)

Date Received:	14-OCTOBER-2005	Date of Report:	25-NOVEMBER-2005					
Sample Description:	PARTS ARE FIXED OVER PRETREATED WOOD & COATED WITH ZX611A57 & ZX611H25							
Pretreatment:	/							
Substrate:	ALUMINUM	Film Thickness:	/					
Painted by (check one):	<input type="checkbox"/>	Protech	<input checked="" type="checkbox"/>	Customer				
Test Time Required:	UNTIL FAILURE							
Cabinet Conditions: 5% ± 1% sodium chloride solution (NaCl); solution measurement: 6.5 pH to 7.2 pH; temperature: 95° F ± 2° F; atomization and quantity of fog: 1 ml to 2 ml per hour								
	Hours Tested							
Methods (below)	100	200	300	400	500	600	800	900
ASTM D610	10	10	10	10	10	10	10	10
ASTM D714-5	NONE	NONE	NONE	NONE	NONE	NONE	NONE	NONE
ASTMD1654-7	10	10	10	10	10	10	10	10
ASTM D1654-8	10	10	10	10	10	10	10	10
ASTM D3359 - A								N/A
ASTM D3359 - B								N/A
Method	Application of Test Method							
ASTM D610	For evaluating degree of rusting on powder coated steel surfaces Rating: 10 = no rusting; 0 = surface 100% rusted							
ASTM D714-5	For evaluating degree of blistering of coating (check ASTM Manual for rating)							
ASTMD1654-7	For evaluating scribe of specimen Rating: 10 = no creepage; 0 = more than 16 mm creepage							
ASTMD1654-8	For evaluating unscribed areas of specimen(corrosion spots, blisters, and any other Types of failure)Rating: 10 = no failure; 0 = over 75% area of failure							
ASTM D3359 # A	For measuring adhesion cross-cut tape test for coating 5 mil or more Rating: 5A = no peeling or removal; 0A = removal beyond area of the x-cut							
ASTM D3359 # B	For measuring adhesion cross-cut tape test for coating between 2 mil and 5 mil Rating: 5B = no failure; 0B = greater than 65% flaking							

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RESULTS OF SALT SPRAY TESTING (ASTM B117)

Date Received:	14-OCTOBER-2005	Date of Report:	02-FEBRUARY-2006					
Sample Description:	PARTS ARE FIXED OVER PRETREATED WOOD & COATED WITH ZX611A57 & ZX611H25							
Pretreatment:	/							
Substrate:	ALUMINUM			Film Thickness:	/			
Painted by (check one):	<input type="checkbox"/>	Protech			<input checked="" type="checkbox"/>	Customer		
Test Time Required:	UNTIL FAILURE							
Cabinet Conditions: 5% ± 1% sodium chloride solution (NaCl); solution measurement: 6.5 pH to 7.2 pH; temperature: 95° F ± 2° F; atomization and quantity of fog: 1 ml to 2 ml per hour								
	Hours Tested							
Methods (below)	1000	1300	1500	2000	2100	2200	2300	2415
ASTM D610	10	10	10	10	10	10	10	10
ASTM D714-5	NONE	NONE	NONE	NONE	NONE	NONE	NONE	NONE
ASTMD1654-7	10	10	10	10	10	10	10	10
ASTMD1654-8	10	10	10	10	10	10	10	10
ASTM D3359 - A								N/A
ASTM D3359 - B								N/A
Method	Application of Test Method							
ASTM D610	For evaluating degree of rusting on powder coated steel surfaces Rating: 10 = no rusting; 0 = surface 100% rusted							
ASTM D714-5	For evaluating degree of blistering of coating (check ASTM Manual for rating)							
ASTMD1654-7	For evaluating scribe of specimen Rating: 10 = no creepage; 0 = more than 16 mm creepage							
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ASTM D3359 # B	For measuring adhesion cross-cut tape test for coating between 2 mil and 5 mil Rating: 5B = no failure; 0B = greater than 65% flaking							

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RESULTS OF SALT SPRAY TESTING (ASTM B117)

Date Received:	14-OCTOBER-2005	Date of Report:	06-JUNE-2006					
Sample Description:	PARTS ARE FIXED OVER PRETREATED WOOD & COATED WITH ZX611A57 & ZX611H25							
Pretreatment:	/							
Substrate:	ALUMINUM			Film Thickness:	/			
Painted by (check one):	<input type="checkbox"/>	Protech			<input checked="" type="checkbox"/>	Customer		
Test Time Required:	UNTIL FAILURE							
Cabinet Conditions: 5% ± 1% sodium chloride solution (NaCl); solution measurement: 6.5 pH to 7.2 pH; temperature: 95° F ± 2° F; atomization and quantity of fog: 1 ml to 2 ml per hour								
	Hours Tested							
Methods (below)	3000	3500	3750	4000	4250	4500	4750	5074
ASTM D610	10	10	10	10	10	10	10	10
ASTM D714-5	NONE	NONE	NONE	NONE	NONE	NONE	NONE	NONE
ASTM D1654-7	10	10	10	10	10	10	10	10
ASTM D1654-8	10	10	10	10	10	10	10	10
ASTM D3359 - A								N/A
ASTM D3359 - B								N/A
Method	Application of Test Method							
ASTM D610	For evaluating degree of rusting on powder coated steel surfaces Rating: 10 = no rusting; 0 = surface 100% rusted							
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ASTM D3359 # B	For measuring adhesion cross-cut tape test for coating between 2 mil and 5 mil Rating: 5B = no failure; 0B = greater than 65% flaking							